



GARAGE DOORS

RESIDENTIAL DOOR

STACKING AND PANEL CONFIGURATIONS



TRADITIONAL STEEL PANEL

	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
BEST MODELS	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
MDP68U	6'2" – 20'0"	2"	Elegant Short/Long Page 6	6'0" – 16'0" Exclude 7'3"	3"	Traditional Steel Stacking Page 6
MRP68U	8'0" – 20'0"					
MDP38U	6'2" – 18'0"					
MRP38U	8'0" – 18'0"					
BETTER MODELS	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
MDP68	6'2" – 18'0"	2"	Elegant Short/Long Page 6	6'0" – 16'0" Exclude 7'3"	3"	Traditional Steel Stacking Page 6
MRP68	8'0" – 20'0"					
MDP38	6'0" – 18'0"					
MRP38	8'0" – 18'0"					
GOOD MODELS	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
M4SV	6'2" – 20'0"	2"	Raised Short/Long Page 6	6'0" – 16'0" Exclude 7'3"	3"	Traditional Steel Stacking Page 6
M4LV	8'0" – 20'0"					
M5ST	6'2" – 18'0"					
M5LT	8'0" – 18'0"					

DESIGNER STEEL PANEL

	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
BEST MODELS	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
MR2SU	6'2" – 20'0"	2"	Designer Short/Long Page 7	6'0" – 16'0"	3"	Designer Steel 3-Layer Stacking Page 7
MR2LU	7'8" – 20'0"					
MR1SU	6'2" – 18'0"					
MR1LU	7'8" – 18'0"					
BETTER MODELS	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
MR2SP	6'2" – 20'0"	2"	Designer Short/Long Page 7	6'0" – 16'0"	3"	Designer Steel 3-Layer Stacking Page 7
MR2LP	7'8" – 20'0"					
MR1SP	6'2" – 18'0"					
MR1LP	7'8" – 18'0"					
GOOD MODELS	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
MR4SV	6'0" – 20'0"	2" Exclude 10'2" – 11'4" and 14'8"	Designer Short/Long Page 8	6'0" – 16'0"	3"	Designer Steel 1-Layer and 2-Layer Stacking Page 8
MR4LV	7'8" – 20'0"					
MR5S	6'0" – 18'0"					

RECESSED STEEL PANEL

	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
BEST MODELS	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
RR2NU	7'8" – 20'0"	2"	Recessed Narrow/Extended Page 9	6'0" – 16'0"	3"	Recessed Steel 3-Layer Stacking Page 9
RR2EU	7'8" – 20'0"					
RR1NU	7'8" – 20'0"					
RR1EU	7'8" – 20'0"					

MODERN STEEL PANEL

WITH TRADITIONAL WINDOWS ACROSS A SECTION

	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
BEST MODELS	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
MFL68U	6'2" – 20'0"	2"	Traditional Short/Long Page 10	6'0" – 16'0" Exclude 7'3"	3"	Modern Steel Stacking Page 10
MFL38U	6'2" – 18'0"					
BETTER MODELS	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
MFL68	6'2" – 20'0"	2"	Traditional Short/Long Page 10	6'0" – 16'0" Exclude 7'3"	3"	Modern Steel Stacking Page 10
MFL38	6'0" – 18'0"					

WITH CONTEMPORARY AND CONTEMPORARY SLIM WINDOWS

	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
BEST MODELS	RANGE	WIDTH INCREMENTS	PANEL / WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
MCC68U	6'2" – 20'0"	2"	Modern Contemporary Short/Long/Slim* Page 11	6'0" – 16'0"	3"	Modern Steel Stacking Page 11
MCC38U	6'2" – 18'0"					
MRC68U	6'2" – 20'0"					
MRC38U	6'2" – 18'0"					
BETTER MODELS	RANGE	WIDTH INCREMENTS	PANEL / WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
MCC68	6'2" – 20'0"	2"	Modern Contemporary Short/Long/Slim* Page 11	6'0" – 16'0"	3"	Modern Steel Stacking Page 11
MCC38	6'2" – 18'0"					
MRC68	6'2" – 20'0"					

* Contemporary Slim windows only apply to models MCC68U, MRC68U, MCC68 and MRC68.

WITH DESIGNER WINDOWS

	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
BEST MODELS	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
MFC68U	6'2" – 20'0"	2"	Designer Short/Long Page 12	6'0" – 16'0"	3"	Modern Steel Stacking Page 12
MFC38U	6'2" – 18'0"					
MFR68U	6'2" – 20'0"					
BETTER MODELS	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
MFC68	6'2" – 20'0"	2"	Designer Short/Long Page 12	6'0" – 16'0"	3"	Modern Steel Stacking Page 12
MFC38	6'2" – 18'0"					
MFR68	6'2" – 20'0"					

PREMIUM HANDCRAFTED BEST 5-LAYER/4-LAYER ■ BEST LOUVER**

BEST MODELS	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
MWL_	6'2" – 20'0"	2"	Page 13	6'0" – 10'0"	3"	Premium Handcrafted 5-Layer and 4-Layer Stacking Page 13
MWL_	6'2" – 20'0"	2"*	Page 14	6'0" – 10'0"	3"	Premium Handcrafted Louver Stacking Pages 14–16

** Premium Handcrafted Louver Designs 43 and 44 not available in 10'2" to 14'10" wide.

PREMIUM HANDCRAFTED ■ BETTER 4-LAYER

BETTER MODELS	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
MXU_	6'2" – 20'0"	2"	Page 17	6'0" – 16'0"	3"	Premium Handcrafted 4-Layer Stacking Pages 17–18
MX_	6'2" – 20'0"	2"	Page 17	6'0" – 16'0"	3"	Premium Handcrafted 4-Layer Stacking Pages 17–18
MF_	6'2" – 18'0"					

TRADITIONAL STEEL PANEL ■ BEST/BETTER 3-LAYER

Door heights are determined by using a combination of 18" and/or 21" section heights.

PANELS/WINDOWS WIDE

ELEGANT OR RAISED SHORT PANEL DESIGNS	
DOOR WIDTH	NO. OF PANELS WIDE
6'2" – 7'10"	3
8'0" – 9'10"	4
10'0" – 11'10"	5
12'0" – 13'10"	6
14'0" – 15'10"	7
16'0" – 18'10"	8
19'0" – 19'10"	9
20'0"	10

ELEGANT OR RAISED LONG PANEL DESIGNS	
DOOR WIDTH	NO. OF PANELS WIDE
8'0" – 11'2"	2
11'4" – 14'10"	3
15'0" – 18'10"	4
19'0" – 20'0"	5




MODELS MDP68U, MRP68U, MDP38U, MRP38U, MDP68, MRP68, MDP38, MRP38, M4SV, M4LV, M5ST, M5LT

SECTION STACKING CHART

18"	21"	21"	21"	21"	NOT AVAILABLE	18"	21"	21"	21"	21"	21"
18"	18"	18"	18"	21"		18"	18"	18"	18"	18"	21"
18"	18"	18"	21"	21"		18"	18"	18"	18"	21"	21"
18"	18"	21"	21"	21"		18"	18"	18"	21"	21"	21"
6' 0"	6' 3"	6' 6"	6' 9"	7' 0"	7' 3"	7' 6"	7' 9"	8' 0"	8' 3"	8' 6"	8' 9"

18"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"
18"	18"	18"	18"	18"	18"	21"	21"	18"	18"	18"	18"
18"	18"	18"	18"	18"	21"	21"	21"	18"	18"	18"	18"
18"	18"	18"	18"	21"	21"	21"	21"	18"	18"	18"	21"
18"	18"	18"	21"	21"	21"	21"	21"	18"	18"	21"	21"
18"	18"	21"	21"	21"	21"	21"	21"	18"	21"	21"	21"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"	10' 3"	10' 6"	10' 9"	11' 0"	11' 3"	11' 6"	11' 9"

21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"
18"	21"	18"	18"	18"	18"	18"	18"	18"	18"	18"	18"	18"	18"	18"	18"	18"
21"	21"	18"	18"	18"	18"	18"	21"	21"	21"	18"	18"	18"	18"	21"	21"	18"
21"	21"	18"	18"	18"	18"	18"	21"	21"	21"	18"	18"	18"	18"	21"	21"	18"
21"	21"	18"	18"	18"	18"	18"	21"	21"	21"	18"	21"	21"	21"	21"	21"	21"
21"	21"	18"	18"	18"	18"	18"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"
21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"
12' 0"	12' 3"	12' 6"	12' 9"	13' 0"	13' 3"	13' 6"	13' 9"	14' 0"	14' 3"	14' 6"	14' 9"	15' 0"	15' 3"	15' 6"	15' 9"	16' 0"

-  = Top section
Default window section
-  = Intermediate section
-  = Bottom section

DESIGNER STEEL PANEL ■ BEST/BETTER 3-LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

PANELS/WINDOWS WIDE

DESIGNER SHORT PANEL DESIGNS	
DOOR WIDTH	NO. OF PANELS WIDE
6'2" – 7'6"	3
7'8" – 11'4"	4
11'6" – 14'6"	6
14'10" – 19'0"	8
19'0" – 20'0"	10

DESIGNER LONG PANEL DESIGNS	
DOOR WIDTH	NO. OF PANELS WIDE
7'8" – 11'4"	2
11'6" – 14'6"	3
14'10" – 19'0"	4
19'2" – 20'0"	5

MODELS MR2SU, MR2LU, MR1SU, MR1LU, MR2SP, MR2LP, MR1SP, MR1LP

SECTION STACKING CHART

24"	21"	21"	21"	21"	24"	24"	24"	24"	21"	21"	21"
24"	18"	18"	18"	21"	21"	21"	21"	24"	18"	18"	21"
24"	18"	18"	21"	21"	21"	21"	24"	24"	21"	21"	21"
24"	18"	21"	21"	21"	21"	24"	24"	24"	21"	21"	21"
6' 0"	6' 3"	6' 6"	6' 9"	7' 0"	7' 3"	7' 6"	7' 9"	8' 0"	8' 3"	8' 6"	8' 9"

24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"
21"	21"	21"	21"	24"	18"	21"	21"	21"	21"	21"	21"
21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	21"	24"
21"	21"	24"	24"	24"	21"	21"	21"	21"	24"	24"	24"
21"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"	10' 3"	10' 6"	10' 9"	11' 0"	11' 3"	11' 6"	11' 9"

24"	21"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
24"	21"	21"	21"	21"	21"	21"	21"	24"	21"	21"	21"	21"	21"	21"	21"	24"
24"	21"	21"	21"	21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	24"	24"	24"
24"	21"	21"	21"	21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	24"	24"	24"
24"	21"	21"	21"	21"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"	24"
24"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"	24"
24"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"	24"
24"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"	24"
24"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"	24"
24"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"	24"
24"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"	24"
24"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"	24"
12' 0"	12' 3"	12' 6"	12' 9"	13' 0"	13' 3"	13' 6"	13' 9"	14' 0"	14' 3"	14' 6"	14' 9"	15' 0"	15' 3"	15' 6"	15' 9"	16' 0"

- = Top section
Default window section
- = Intermediate section
- = Bottom section

DESIGNER STEEL PANEL ■ GOOD 1-LAYER/2-LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

PANELS/WINDOWS WIDE

DESIGNER SHORT PANEL DESIGNS	
DOOR WIDTH	NO. OF PANELS WIDE
6'2" – 7'6"	3
7'8" – 11'4"	4
11'6" – 14'6"	6
14'10" – 19'0"	8
19'0" – 20'0"	10

DESIGNER LONG PANEL DESIGNS	
DOOR WIDTH	NO. OF PANELS WIDE
7'8" – 11'4"	2
11'6" – 14'6"	3
14'10" – 19'0"	4
19'2" – 20'0"	5




MODELS MR4SV, MR4LV, MR5S

SECTION STACKING CHART

24"	21"	21"	21"	21"	24"	24"	24"	24"	21"	21"	21"
24"	18"	18"	18"	21"	21"	21"	21"	24"	18"	18"	21"
24"	18"	18"	21"	21"	21"	21"	24"	24"	21"	21"	21"
6' 0"	6' 3"	6' 6"	6' 9"	7' 0"	7' 3"	7' 6"	7' 9"	8' 0"	8' 3"	8' 6"	8' 9"

24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"
21"	21"	21"	21"	24"	18"	21"	21"	21"	21"	21"	21"
21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	21"	24"
21"	21"	24"	24"	24"	21"	21"	21"	21"	24"	24"	24"
21"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"	10' 3"	10' 6"	10' 9"	11' 0"	11' 3"	11' 6"	11' 9"

24"	21"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
24"	21"	21"	21"	21"	21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	21"	24"
24"	21"	21"	21"	21"	21"	21"	24"	24"	24"	21"	21"	21"	21"	21"	24"	24"
24"	21"	21"	21"	21"	21"	21"	24"	24"	24"	21"	21"	21"	21"	21"	24"	24"
24"	21"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"
24"	21"	21"	21"	24"	24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"
24"	21"	21"	24"	24"	24"	24"	24"	24"	21"	24"	24"	24"	24"	24"	24"	24"
12' 0"	12' 3"	12' 6"	12' 9"	13' 0"	13' 3"	13' 6"	13' 9"	14' 0"	14' 3"	14' 6"	14' 9"	15' 0"	15' 3"	15' 6"	15' 9"	16' 0"

-  = Top section
Default window section
-  = Intermediate section
-  = Bottom section

RECESSED STEEL PANEL ■ BEST 3-LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

PANELS/WINDOWS WIDE

NARROW PANEL DESIGNS	
DOOR WIDTH	NO. OF PANELS WIDE
7'8" – 11'4"	8
11'6" – 14'6"	12
14'10" – 19'0"	16
19'0" – 20'0"	20

EXTENDED PANEL DESIGNS	
DOOR WIDTH	NO. OF PANELS WIDE
7'8" – 11'4"	2
11'6" – 14'6"	3
14'10" – 19'0"	4
19'2" – 20'0"	5

MODELS RR2NU, RR2EU, RR1NU, RR1EU

SECTION STACKING CHART

24"	21"	21"	21"	21"	24"	24"	24"	24"	21"	21"	21"
24"	18"	18"	18"	21"	21"	21"	21"	24"	18"	18"	21"
24"	18"	18"	21"	21"	21"	21"	24"	24"	21"	21"	21"
24"	18"	21"	21"	21"	21"	24"	24"	24"	21"	21"	21"
6' 0"	6' 3"	6' 6"	6' 9"	7' 0"	7' 3"	7' 6"	7' 9"	8' 0"	8' 3"	8' 6"	8' 9"

24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"
21"	21"	21"	21"	24"	18"	21"	21"	21"	21"	21"	21"
21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	21"	24"
21"	21"	24"	24"	24"	21"	21"	21"	21"	24"	24"	24"
21"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"	10' 3"	10' 6"	10' 9"	11' 0"	11' 3"	11' 6"	11' 9"

24"	21"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
24"	21"	21"	21"	21"	21"	21"	21"	24"	21"	21"	21"	21"	21"	21"	21"	24"
24"	21"	21"	21"	21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	24"	24"	24"
24"	21"	21"	21"	21"	21"	21"	24"	24"	21"	21"	21"	21"	24"	24"	24"	24"
24"	21"	21"	21"	21"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"	24"
24"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"	24"
24"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"	24"
24"	21"	21"	24"	24"	24"	24"	24"	24"	21"	24"	24"	24"	24"	24"	24"	24"
12' 0"	12' 3"	12' 6"	12' 9"	13' 0"	13' 3"	13' 6"	13' 9"	14' 0"	14' 3"	14' 6"	14' 9"	15' 0"	15' 3"	15' 6"	15' 9"	16' 0"

- = Top section
Default window section
- = Intermediate section
- = Bottom section

MODERN STEEL PANEL ■ BEST/BETTER 3-LAYER

Door heights are determined by using a combination of 18" and/or 21" section heights.

WINDOWS WIDE

TRADITIONAL SHORT WINDOW DESIGNS	
DOOR WIDTH	NO. OF WINDOWS WIDE
6'2" – 7'6"	3
7'8" – 11'8"	4
11'10" – 14'10"	6
15'0" – 19'0"	8
19'2" – 20'0"	10

TRADITIONAL LONG WINDOW DESIGNS	
DOOR WIDTH	NO. OF WINDOWS WIDE
7'8" – 11'8"	2
11'10" – 14'10"	3
15'0" – 19'0"	4
19'2" – 20'0"	5




MODELS MFL68U, MFL38U, MFL68, MFL38

SECTION STACKING CHART

18"	21"	21"	21"	21"	NOT AVAILABLE	18"	21"	21"	21"	21"	21"
18"	18"	18"	18"	21"		18"	18"	18"	18"	18"	21"
18"	18"	18"	21"	21"		18"	18"	18"	21"	21"	21"
18"	18"	21"	21"	21"		18"	18"	21"	21"	21"	21"
6' 0"	6' 3"	6' 6"	6' 9"	7' 0"	7' 3"	7' 6"	7' 9"	8' 0"	8' 3"	8' 6"	8' 9"

18"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"
18"	18"	18"	18"	18"	18"	21"	21"	18"	18"	18"	18"
18"	18"	18"	18"	21"	21"	21"	21"	18"	18"	18"	21"
18"	18"	18"	18"	21"	21"	21"	21"	18"	18"	18"	21"
18"	18"	18"	21"	21"	21"	21"	21"	18"	18"	21"	21"
18"	18"	21"	21"	21"	21"	21"	21"	18"	21"	21"	21"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"	10' 3"	10' 6"	10' 9"	11' 0"	11' 3"	11' 6"	11' 9"

21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"
18"	21"	18"	18"	18"	18"	18"	18"	18"	18"	18"	18"	18"	18"	18"	18"	18"
21"	21"	18"	18"	18"	18"	21"	21"	21"	18"	18"	18"	18"	21"	21"	21"	18"
21"	21"	18"	18"	18"	21"	21"	21"	21"	18"	18"	21"	21"	21"	21"	21"	18"
21"	21"	18"	18"	21"	21"	21"	21"	21"	18"	21"	21"	21"	21"	21"	21"	21"
21"	21"	18"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"
21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"
12' 0"	12' 3"	12' 6"	12' 9"	13' 0"	13' 3"	13' 6"	13' 9"	14' 0"	14' 3"	14' 6"	14' 9"	15' 0"	15' 3"	15' 6"	15' 9"	16' 0"

-  = Top section
Default window section
-  = Intermediate section
-  = Bottom section

MODERN STEEL PANEL ■ BEST/BETTER 3-LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

PANELS/WINDOWS WIDE

MODERN CONTEMPORARY SHORT WINDOW DESIGNS	
DOOR WIDTH	NO. OF PANELS WIDE
6'2" – 7'6"	3
7'8" – 11'8"	4
11'10" – 14'10"	6
15'0" – 19'0"	8
19'2" – 20'0"	10

MODERN CONTEMPORARY LONG AND SLIM* WINDOW DESIGNS	
DOOR WIDTH	NO. OF PANELS WIDE
7'8" – 11'8"	2
11'10" – 14'10"	3
15'0" – 19'0"	4
19'2" – 20'0"	5

* Contemporary Slim windows only apply to models MCC68U, MRC68U, MCC68 and MRC68.

MODELS MCC68U, MCC38U, MRC68U, MRC38U, MCC68, MCC38, MRC68

SECTION STACKING CHART

24"	21"	21"	21"	21"	24"	24"	24"	24"	21"	21"	21"
24"	18"	21"	21"	21"	21"	21"	21"	24"	21"	21"	21"
24"	18"	18"	21"	21"	21"	21"	24"	24"	18"	21"	21"
24"	18"	18"	18"	21"	21"	24"	24"	24"	18"	18"	21"
6' 0"	6' 3"	6' 6"	6' 9"	7' 0"	7' 3"	7' 6"	7' 9"	8' 0"	8' 3"	8' 6"	8' 9"

24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"
21"	21"	21"	21"	24"	21"	21"	21"	21"	21"	21"	21"
21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	24"	24"
21"	21"	24"	24"	24"	21"	21"	21"	21"	24"	24"	24"
21"	24"	24"	24"	24"	18"	21"	21"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"	10' 3"	10' 6"	10' 9"	11' 0"	11' 3"	11' 6"	11' 9"

24"	21"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
24"	21"	21"	21"	21"	21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	21"	24"
24"	21"	21"	21"	21"	21"	21"	24"	24"	24"	21"	21"	21"	21"	24"	24"	24"
24"	21"	21"	21"	21"	21"	21"	24"	24"	24"	21"	21"	21"	21"	24"	24"	24"
24"	21"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"
24"	21"	21"	21"	24"	24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"
24"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"	24"
24"	21"	21"	24"	24"	24"	24"	24"	24"	21"	24"	24"	24"	24"	24"	24"	24"
12' 0"	12' 3"	12' 6"	12' 9"	13' 0"	13' 3"	13' 6"	13' 9"	14' 0"	14' 3"	14' 6"	14' 9"	15' 0"	15' 3"	15' 6"	15' 9"	16' 0"

- = Top section
Default window section
- = Intermediate section
- = Bottom section

MODERN STEEL PANEL ■ BEST/BETTER 3-LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

WINDOWS WIDE

DESIGNER SHORT WINDOW DESIGNS	
DOOR WIDTH	NO. OF WINDOWS WIDE
6'2" – 7'6"	3
7'8" – 11'8"	4
11'10" – 14'10"	6
15'0" – 19'0"	8
19'2" – 20'0"	10

DESIGNER LONG WINDOW DESIGNS	
DOOR WIDTH	NO. OF WINDOWS WIDE
7'8" – 11'8"	2
11'10" – 14'10"	3
15'0" – 19'0"	4
19'2" – 20'0"	5

MODELS MFC68U, MFR68U, MFC38U, MFC68, MFC38, MFR68

SECTION STACKING CHART

24"	21"	21"	21"	21"	24"	24"	24"	24"	21"	21"	21"
24"	18"	18"	18"	21"	21"	21"	21"	24"	18"	18"	21"
24"	18"	18"	21"	21"	21"	21"	24"	24"	21"	21"	21"
24"	18"	21"	21"	21"	21"	24"	24"	24"	21"	21"	21"
6' 0"	6' 3"	6' 6"	6' 9"	7' 0"	7' 3"	7' 6"	7' 9"	8' 0"	8' 3"	8' 6"	8' 9"

24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"
21"	21"	21"	21"	24"	18"	21"	21"	21"	21"	21"	21"
21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	21"	24"
21"	21"	24"	24"	24"	21"	21"	21"	21"	24"	24"	24"
21"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"	10' 3"	10' 6"	10' 9"	11' 0"	11' 3"	11' 6"	11' 9"

24"	21"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
24"	21"	21"	21"	21"	21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	21"	24"
24"	21"	21"	21"	21"	21"	21"	24"	24"	24"	21"	21"	21"	21"	24"	24"	24"
24"	21"	21"	21"	21"	21"	21"	24"	24"	24"	21"	21"	21"	21"	24"	24"	24"
24"	21"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"
24"	21"	21"	21"	24"	24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"
24"	21"	21"	24"	24"	24"	24"	24"	24"	21"	24"	24"	24"	24"	24"	24"	24"
24"	21"	21"	24"	24"	24"	24"	24"	24"	21"	24"	24"	24"	24"	24"	24"	24"
12' 0"	12' 3"	12' 6"	12' 9"	13' 0"	13' 3"	13' 6"	13' 9"	14' 0"	14' 3"	14' 6"	14' 9"	15' 0"	15' 3"	15' 6"	15' 9"	16' 0"

- = Top section
Default window section
- = Intermediate section
- = Bottom section

PREMIUM HANDCRAFTED ■ BEST 5-LAYER/4-LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

WINDOWS WIDE

DOOR WIDTH	NO. OF WINDOWS WIDE
6'2" – 7'10"	2
8'0" – 9'10"	2
10'0" – 11'10"	3
12'0" – 13'10"	3
14'0" – 15'10"	3
16'0" – 18'10"	4
19'0" – 19'10"	4
20'0"	4

Windows only apply to Series 1 and 2.

SERIES 1 AND 2

SECTION STACKING CHART

24"	21"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
24"	18"	18"	18"	18"	21"	24"	24"	24"	18"	18"	21"
24"	18"	18"	21"	24"	21"	18"	21"	24"	18"	18"	18"
24"	18"	18"	18"	18"	21"	24"	24"	24"	21"	18"	24"
6' 0"	6' 3"*	6' 6"	6' 9"	7' 0"	7' 3"	7' 6"	7' 9"	8' 0"	8' 3"	8' 6"	8' 9"

* 6'3" high doors not available with windows.




24"	24"	24"	24"	24"
24"	21"	24"	24"	24"
18"	21"	18"	21"	24"
18"	21"	24"	24"	24"
24"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"

SERIES 3

SECTION STACKING CHART

24"	18"	18"	18"	18"	21"	24"	24"	24"	21"	18"	24"
24"	18"	18"	21"	24"	21"	18"	21"	24"	18"	24"	18"
24"	18"	18"	18"	18"	21"	24"	24"	24"	18"	18"	18"
24"	21"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
6' 0"	6' 3"	6' 6"	6' 9"	7' 0"	7' 3"	7' 6"	7' 9"	8' 0"	8' 3"	8' 6"	8' 9"

24"	24"	24"	24"	24"
18"	21"	24"	24"	24"
18"	21"	18"	21"	24"
24"	21"	24"	24"	24"
24"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"

-  = Top section
Default window section
-  = Intermediate section
-  = Bottom section

PREMIUM HANDCRAFTED ■ BEST LOUVER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

SERIES 4 (DESIGN 43) AND SERIES 5 (DESIGN 53)

SECTION STACKING CHART

24"	21"	21"	21"	21"	24"	24"	24"	24"	21"	21"	21"
24"	18"	21"	18"	21"	21"	24"	24"	24"	21"	21"	21"
24"	18"	18"	21"	21"	21"	21"	21"	24"	18"	18"	21"
24"	18"	18"	21"	21"	21"	21"	24"	24"	21"	21"	21"
6' 0"	6' 3"	6' 6"	6' 9"	7' 0"	7' 3"	7' 6"	7' 9"	8' 0"	8' 3"	8' 6"	8' 9"




21"	21"	21"	21"	24"
21"	21"	21"	24"	24"
24"	24"	24"	24"	24"
21"	21"	24"	24"	24"
21"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"

SERIES 4 (DESIGN 44) AND SERIES 5 (DESIGN 54)

SECTION STACKING CHART

24"	21"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
24"	18"	18"	18"	18"	21"	24"	24"	24"	18"	18"	21"
24"	18"	18"	18"	18"	21"	18"	21"	24"	18"	18"	18"
24"	18"	18"	21"	24"	21"	24"	24"	24"	21"	24"	24"
6' 0"	6' 3"	6' 6"	6' 9"	7' 0"	7' 3"	7' 6"	7' 9"	8' 0"	8' 3"	8' 6"	8' 9"

24"	24"	24"	24"	24"
24"	21"	24"	24"	24"
18"	21"	18"	21"	24"
18"	21"	24"	24"	24"
24"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"

-  = Top section
Default window section
-  = Intermediate section
-  = Bottom section

PREMIUM HANDCRAFTED ■ BEST LOUVER




Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

SERIES 4 (DESIGN 45) AND SERIES 5 (DESIGN 55)

SECTION STACKING CHART

24"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	24"
24"	18"	18"	18"	18"	18"	21"	21"	24"	18"	21"	18"
24"	18"	18"	21"	21"	21"	21"	24"	24"	18"	18"	21"
24"	18"	21"	21"	21"	24"	24"	24"	24"	21"	21"	24"
6' 0"	6' 3"	6' 6"	6' 9"	7' 0"	7' 3"	7' 6"	7' 9"	8' 0"	8' 3"	8' 6"	8' 9"

24"	24"	24"	24"	24"
21"	21"	24"	24"	24"
18"	21"	18"	21"	24"
21"	21"	24"	24"	24"
24"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"

	= Top section Default window section
	= Intermediate section
	= Bottom section

PREMIUM HANDCRAFTED ■ BETTER 4-LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

PANELS/WINDOWS WIDE

DOOR WIDTH	NO. OF PANELS OR WINDOWS WIDE
6'2" – 7'10"	2
8'0" – 9'10"	2
10'0" – 11'10"	3
12'0" – 13'10"	3
14'0" – 15'10"	3
16'0" – 18'10"	4
19'0" – 20'0"	4

DESIGNS 11, 12, 13, 21, 22, 23

SECTION STACKING CHART

24"	21"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
24"	18"	18"	18"	18"	21"	24"	24"	24"	18"	18"	18"	21"
24"	18"	18"	21"	24"	21"	18"	21"	24"	18"	21"	18"	18"
24"	18"	18"	18"	18"	21"	24"	24"	24"	21"	18"	24"	24"
6' 0"	6' 3"	6' 6"	6' 9"	7' 0"	7' 3"	7' 6"	7' 9"	8' 0"	8' 3"	8' 6"	8' 9"	

24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
24"	21"	24"	24"	24"	18"	18"	18"	18"	18"	18"	18"	21"
18"	21"	21"	21"	24"	18"	18"	21"	24"	24"	24"	24"	24"
18"	21"	21"	24"	24"	18"	18"	24"	24"	24"	24"	24"	24"
24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"	10' 3"	10' 6"	10' 9"	11' 0"	11' 3"	11' 6"	11' 9"	

24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
24"	18"	18"	18"	18"	18"	18"	21"	24"	18"	18"	18"	18"	18"	18"	18"	21"	24"
24"	21"	24"	21"	24"	24"	24"	24"	24"	21"	24"	21"	24"	24"	24"	24"	24"	24"
24"	18"	18"	18"	18"	21"	24"	24"	24"	18"	24"	24"	24"	24"	24"	24"	24"	24"
24"	24"	24"	24"	24"	24"	24"	24"	24"	18"	18"	24"	24"	24"	24"	24"	24"	24"
24"	18"	18"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
12' 0"	12' 3"	12' 6"	12' 9"	13' 0"	13' 3"	13' 6"	13' 9"	14' 0"	14' 3"	14' 6"	14' 9"	15' 0"	15' 3"	15' 6"	15' 9"	16' 0"	

- = Top section
Default window section
- = Intermediate section
- = Bottom section

PREMIUM HANDCRAFTED ■ BETTER 4-LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

DESIGNS 31, 32, 33, 34, 35, 36, 41, 42, 43

SECTION STACKING CHART

24"	18"	18"	18"	18"	21"	24"	24"	24"	21"	21"	24"
24"	18"	18"	21"	24"	21"	18"	21"	24"	18"	18"	21"
24"	18"	18"	18"	18"	21"	24"	24"	24"	18"	21"	18"
24"	21"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
6' 0"	6' 3"	6' 6"	6' 9"	7' 0"	7' 3"	7' 6"	7' 9"	8' 0"	8' 3"	8' 6"	8' 9"

24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
24"	21"	24"	24"	24"	18"	18"	21"	24"	24"	24"	24"
18"	24"	24"	24"	24"	18"	18"	18"	18"	18"	24"	24"
18"	18"	18"	21"	24"	21"	24"	24"	24"	24"	24"	24"
24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"	10' 3"	10' 6"	10' 9"	11' 0"	11' 3"	11' 6"	11' 9"

24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
24"	18"	18"	24"	24"	24"	24"	24"	24"	21"	18"	24"	24"	24"	24"	24"	24"
24"	21"	24"	21"	24"	24"	24"	24"	24"	18"	18"	21"	24"	24"	24"	24"	24"
24"	18"	18"	18"	18"	21"	24"	24"	24"	18"	18"	18"	18"	21"	24"	24"	24"
24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
24"	18"	18"	18"	18"	18"	18"	21"	24"	18"	18"	18"	18"	18"	18"	21"	24"
24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
12' 0"	12' 3"	12' 6"	12' 9"	13' 0"	13' 3"	13' 6"	13' 9"	14' 0"	14' 3"	14' 6"	14' 9"	15' 0"	15' 3"	15' 6"	15' 9"	16' 0"

- = Top section
Default window section
- = Intermediate section
- = Bottom section

