

RESIDENTIAL DOOR

STACKING AND PANEL CONFIGURATIONS



TRADITIONAL STEEL PANEL

		WIDTH SPECIFICATIONS	5		HEIGHT SPECIFICATION	S	
BEST MODELS	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART	
MDP68U	6'2" - 20'0"						
MRP68U	8'0" - 20'0"	2"	Elegant Short/Long	6'0" – 16'0"	3"	Traditional Steel Stacking	
MDP38U	6'2" - 18'0"	2	Page 6	Exclude 7'3"	3	Page 6	
MRP38U	8'0" - 18'0"						
BETTER MODELS		WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART	
MDP68	6'2" - 18'0"						
MRP68	8'0" - 20'0"	2"	Elegant Short/Long Page 6	6'0" – 16'0" Exclude 7'3"	3"	Traditional Steel	
MDP38	6'0" – 18'0"	2			3	Stacking Page 6	
MRP38	8'0" - 18'0"						
GOOD MODELS		WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART	
M4SV	6'2" - 20'0"						
M4LV	8'0" - 20'0"	211	Raised	6'0" - 16'0"	211	Traditional Steel	
M5ST	6'2" - 18'0"	2"	Short/Long Page 6	Exclude 7'3"	3"	Stacking Page 6	
M5LT	8'0" - 18'0"						

DESIGNER STEEL PANEL

		WIDTH SPECIFICATIONS	5	HEIGHT SPECIFICATIONS				
BEST MODELS	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART		
MR2SU	6'2" - 20'0"							
MR2LU	7'8" – 20'0"	2"	Designer	6'0" – 16'0"	3"	Designer Steel 3-Layer		
MR1SU	6'2" - 18'0"	2	Short/Long Page 7	00 - 100	3	Stacking Page 7		
MR1LU	7'8" – 18'0"							
BETTER MODELS	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART		
MR2SP	6'2" - 20'0"							
MR2LP	7'8" - 20'0"	2"	Designer Short/Long	6'0" – 16'0"	3"	Designer Steel 3-Layer		
MR1SP	6'2" - 18'0"	2	Page 7	00 - 100		Stacking Page 7		
MR1LP	7'8" – 18'0"							
GOOD MODELS	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART		
MR4SV	6'0" - 20'0"					Designer Steel		
MR4LV	7'8" – 20'0"	2" Exclude 10'2" – 11'4" and 14'8"	Designer Short/Long Page 8	6'0" – 16'0"	3"	1-Layer and 2-Layer Stacking Page 8		
MR5S	6'0" - 18'0"					rage o		

RECESSED STEEL PANEL

		WIDTH SPECIFICATIONS	;	HEIGHT SPECIFICATIONS				
BEST MODELS	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	RANGE HEIGHT INCREMENTS SECT			
RR2NU	7'8" – 20'0"							
RR2EU	7'8" – 20'0"	2"	Recessed Narrow/Extended ^{Page 9}	6'0" – 16'0"	3"	Recessed Steel 3-Layer		
RR1NU	7'8" – 20'0"	2		00 - 100	3	Stacking Page 9		
RR1EU	7'8" – 20'0"							

MODERN STEEL PANEL

WITH TRADITIONAL WINDOWS ACROSS A SECTION

		WIDTH SPECIFICATIONS	;	HEIGHT SPECIFICATIONS					
BEST MODELS	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART			
MFL68U	6'2" - 20'0"	2"	Traditional Short/Long	6'0" – 16'0"	3"	Modern Steel Stacking			
MFL38U	6'2" - 18'0"	2	Page 10	Exclude 7'3"	3	Page 10			
BETTER MODELS	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART			
MFL68	6'2" - 20'0"	ე !!	Traditional Short/Long	6'0" - 16'0"	3"	Modern Steel Stacking			
MFL38	6'0" - 18'0"	2	Page 10	Exclude 7'3"	3	Page 10			

WITH CONTEMPORARY AND CONTEMPORARY SLIM WINDOWS

		WIDTH SPECIFICATIONS	5	HEIGHT SPECIFICATIONS					
BEST MODELS	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART			
MCC68U	6'2" - 20'0"								
MCC38U	6'2" - 18'0"	2"	Modern Contemporary	6'0" – 16'0"		Modern Steel			
MRC68U	6'2" - 20'0"	2	Short/Long/Slim* Page 11	00 - 100	3"	Stacking Page 11			
MRC38U	6'2" - 18'0"								
BETTER MODELS	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART			
MCC68	6'2" - 20'0"		Modern			Modern Steel			
MCC38	6'2" - 18'0"	2"	Contemporary Short/Long/Slim*	6'0" - 16'0"	3"	Stacking			
MRC68	6'2" - 20'0"		Page 11			Page 11			

^{*} Contemporary Slim windows only apply to models MCC68U, MRC68U, MCC68 and MRC68.

WITH DESIGNER WINDOWS

		WIDTH SPECIFICATIONS	;	HEIGHT SPECIFICATIONS				
BEST MODELS	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART		
MFC68U	6'2" - 20'0"		Danignar			Modern Steel		
MFC38U	6'2" - 18'0"	2"	Designer Short/Long	6'0" – 16'0"	3"	Stacking Page 12		
MFR68U	6'2" - 20'0"		Page 12					
BETTER MODELS	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART		
MFC68	6'2" - 20'0"		Docignor			Modern Steel		
MFC38	6'2" - 18'0"	2"	Designer Short/Long	6'0" – 16'0"	3"	Stacking		
MFR68	6'2" - 20'0"		Page 12			Page 12		

PREMIUM HANDCRAFTED BEST 5-LAYER/4-LAYER = BEST LOUVER**

		WIDTH SPECIFICATIONS	;	HEIGHT SPECIFICATIONS				
BEST MODELS	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART		
MWL_	6'2" - 20'0"	2"	Page 13	6'0" – 10'0"	Premium Handcrafted 5-Layer and 4-Layer Stacking Page 13			
MWL_	6'2" - 20'0" 2"*		Page 14	6'0" – 10'0"	3"	Premium Handcrafted Louver Stacking Pages 14-16		

^{**} Premium Handcrafted Louver Designs 43 and 44 not available in 10'2" to 14'10" wide.

PREMIUM HANDCRAFTED BETTER 4-LAYER

		WIDTH SPECIFICATIONS		HEIGHT SPECIFICATIONS				
BETTER MODELS	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART		
MXU_	6'2" - 20'0"	2"	Page 17	6'0" - 16'0"	3"	Premium Handcrafted 4-Layer Stacking Pages 17-18		
MX_	6'2" - 20'0"	2"	Page 17	6'0" - 16'0"	3"	Premium Handcrafted		
MF_	6'2" - 18'0"	2	i age 17	00 - 100	3	4-Layer Stacking Pages 17-18		

TRADITIONAL STEEL PANEL - BEST/BETTER 3-LAYER

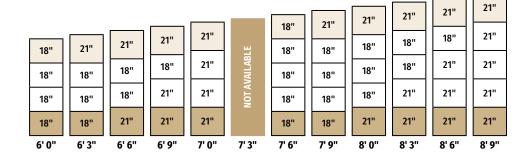
Door heights are determined by using a combination of 18" and/or 21" section heights.

PANELS/WINDOWS WIDE

ELEGANT OR RAISED SHORT PANEL DESIGNS									
DOOR WIDTH	NO. OF PANELS WIDE								
6'2" - 7'10"	3								
8'0" - 9'10"	4								
10'0" - 11'10"	5								
12'0" - 13'10"	6								
14'0" - 15'10"	7								
16'0" - 18'10"	8								
19'0" - 19'10"	9								
20'0"	10								

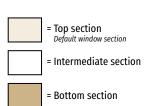
ELEGANT OR RAISED LONG PANEL DESIGNS								
DOOR WIDTH	NO. OF PANELS WIDE							
8'0" - 11'2"	2							
11'4" - 14'10"	3							
15'0" - 18'10"	4							
19'0" – 20'0"	5							

MODELS MDP68U, MRP68U, MDP38U, MRP38U, MDP68, MRP68, MDP38, MRP38, M4SV, M4LV, M5ST, M5LT



18" 18" 18" 18"	21" 18" 18" 18"	21" 18" 18" 18"	21" 18" 18" 21"	21" 18" 18" 21" 21"	21" 18" 21" 21" 21"	21" 21" 21" 21" 21"	21" 18" 18" 18" 18"	21" 18" 18" 18" 18"	21" 18" 18" 18" 21"	21" 18" 18" 21" 21"	21" 18" 18" 21" 21" 21"
18"	18"	18"	21"	21"	21"	21"	18"	18"	21"	21"	21"
18"	18"	21"	21"	21"	21"	21"	18"	21"	21"	21"	21"
9' 0"	9'3"	9' 6"	9' 9"	10' 0"	10' 3"	10' 6"	10' 9"	11' 0"	11' 3"	11' 6"	11' 9"

	2411	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21" 18"	21" 18"	21"	21" 18"
18" 21"	21"	18"	18"	18"	18" 18"	18"	21"	21"	18"	18"	18" 18"	18" 18" 21"	21"	21"	21"	18"
21"	21"	18"	18" 18" 18"	18"	21"	21"	21"	21"	18"	18"	21"	21"	21"	21"	21"	18"
21" 21" 12' 0"	21" 21" 12' 3"	18" 21" 12' 6"	21" 21" 12' 9"	21" 21" 13' 0"	21" 21" 13' 3"	21" 21" 13' 6"	21" 21" 13' 9"	21" 21" 14' 0"	21" 21" 14' 3"	21" 21" 14' 6"	21" 21" 14' 9"	21" 21" 15' 0"	21" 21" 15' 3"	21" 21" 15' 6"	21" 21" 15' 9"	21" 21" 16' 0"



DESIGNER STEEL PANEL = BEST/BETTER 3-LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

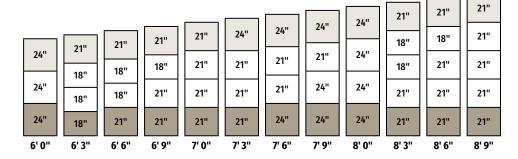
PANELS/WINDOWS WIDE

DESIGNER SHORT PANEL DESIGNS											
DOOR WIDTH	NO. OF PANELS WIDE										
6'2" - 7'6"	3										
7'8" - 11'4"	4										
11'6" - 14'6"	6										
14'10" – 19'0"	8										
19'0" - 20'0"	10										

DESIGNER LONG PANEL DESIGNS										
DOOR WIDTH	NO. OF PANELS WIDE									
7'8" - 11'4"	2									
11'6" - 14'6"	3									
14'10" – 19'0"	4									
19'2" - 20'0"	5									

MODELS MR2SU, MR2LU, MR1SU, MR1LU, MR2SP, MR2LP, MR1SP, MR1LP

SECTION STACKING CHART



						21"	24"	24"	24"	24"	24"
24"	24"	24"	24"	24"	18"	21"	21"	21"	21"	21"	21"
21"	21"	21"	21"	24"	21"	21"	21"	21"	21"	21"	24"
21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	24"	24"
21"	21"	24"	24"	24"	21"	21"	21"	21"	24"	24"	24"
21"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"	10' 3"	10' 6"	10' 9"	11' 0"	11' 3"	11' 6"	11' 9"

												24"	24"	24"	24"	24"
				24"	24"	24"	24"	24"	24"	24"	24"	21"	21"	21"	21"	24"
24"	21"	24"	24"	21"	21"	21"	21"	24"	21"	21"	21"	21"	21"	21"	24"	24"
24"	21"	21"	21"	21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	24"	24"	24"
24"	21"	21"	21"	21"	21"	24"	24"	24"	21"	21"	21"	21"	24"	24"	24"	24"
24"	21"	21"	21"	21"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"	24"
24"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"	24"
24"	21"	21"	24"	24"	24"	24"	24"	24"	21"	24"	24"	24"	24"	24"	24"	24"
12' 0"	12' 3"	12' 6"	12' 9"	13' 0"	13' 3"	13' 6"	13' 9"	14' 0"	14' 3"	14' 6"	14' 9"	15' 0"	15' 3"	15' 6"	15' 9"	16' 0"

DESIGNER STEEL PANEL - GOOD 1-LAYER/2-LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

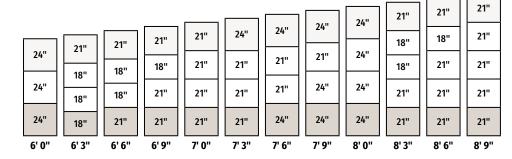
PANELS/WINDOWS WIDE

DESIGNER SHOR	DESIGNER SHORT PANEL DESIGNS											
DOOR WIDTH	NO. OF PANELS WIDE											
6'2" - 7'6"	3											
7'8" - 11'4"	4											
11'6" - 14'6"	6											
14'10" – 19'0"	8											
19'0" - 20'0"	10											

DESIGNER LONG PANEL DESIGNS												
7'8" - 11'4"	2											
11'6" - 14'6"	3											
14'10" – 19'0"	4											
19'2" - 20'0"	5											

MODELS MR4SV, MR4LV, MR5S

SECTION STACKING CHART



				2411	21"	21"	24"	24"	24"	24"	24"
24"	24"	24"	24"	24"	18"	21"	21"	21"	21"	21"	21"
21"	21"	21"	21"	24"	21"	21"	21"	21"	21"	21"	24"
21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	24"	24"
21"	21"	24"	24"	24"	21"	21"	21"	21"	24"	24"	24"
21"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"	10'3"	10' 6"	10' 9"	11' 0"	11' 3"	11' 6"	11' 9"

												24"	24"	24"	24"	24"
				24"	24"	24"	24"	24"	24"	24"	24"	21"	21"	21"	21"	24"
24"	21"	24"	24"	21"	21"	21"	21"	24"	21"	21"	21"	21"	21"	21"	24"	24"
24"	21"	21"	21"	21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	24"	24"	24"
24"	21"	21"	21"	21"	21"	24"	24"	24"	21"	21"	21"	21"	24"	24"	24"	24"
24"	21"	21"	21"	21"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"	24"
24"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"	24"
24"	21"	21"	24"	24"	24"	24"	24"	24"	21"	24"	24"	24"	24"	24"	24"	24"
12' 0"	12' 3"	12' 6"	12' 9"	13' 0"	13' 3"	13' 6"	13' 9"	14' 0"	14' 3"	14' 6"	14' 9"	15' 0"	15' 3"	15' 6"	15' 9"	16' 0"

RECESSED STEEL PANEL BEST 3-LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

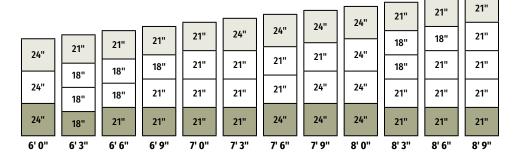
PANELS/WINDOWS WIDE

NARROW PANEL DESIGNS											
DOOR WIDTH	NO. OF PANELS WIDE										
7'8" - 11'4"	8										
11'6" - 14'6"	12										
14'10" – 19'0"	16										
19'0" – 20'0"	20										

EXTENDED PANEL DESIGNS											
DOOR WIDTH NO. OF PANELS WIDE											
7'8" - 11'4"	2										
11'6" - 14'6"	3										
14'10" – 19'0"	4										
19'2" - 20'0"	5										

MODELS RR2NU, RR2EU, RR1NU, RR1EU

SECTION STACKING CHART



							2411	24"	24"	24"	24"
24"	24"	24"	24"	24"	21"	21"	24"	21"	21"	21"	21"
21"	21"	21"	21"	24"	21"	21"	21"	21"	21"	21"	24"
21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	24"	24"
21"	21"	24"	24"	24"	21"	21"	21"	21"	24"	24"	24"
21"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"	10' 3"	10' 6"	10' 9"	11' 0"	11' 3"	11' 6"	11' 9"

											2.11	24"	24"	24"	24"	24"
				24"	24"	24"	24"	24"	24"	24"	24"	21"	21"	21"	21"	24"
24"	21"	24"	24"	21"	21"	21"	21"	24"	21"	21"	21"	21"	21"	21"	24"	24"
24"	21"	21"	21"	21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	24"	24"	24"
24"	21"	21"	21"	21"	21"	24"	24"	24"	21"	21"	21"	21"	24"	24"	24"	24"
24"	21"	21"	21"	21"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"	24"
24"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"	24"
24"	21"	21"	24"	24"	24"	24"	24"	24"	21"	24"	24"	24"	24"	24"	24"	24"
12' 0"	12' 3"	12' 6"	12' 9"	13' 0"	13' 3"	13' 6"	13' 9"	14' 0"	14' 3"	14' 6"	14' 9"	15' 0"	15' 3"	15' 6"	15' 9"	16' 0"

MODERN STEEL PANEL = BEST/BETTER 3-LAYER

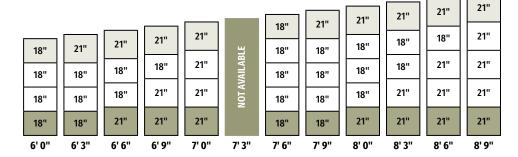
Door heights are determined by using a combination of 18" and/or 21" section heights.

WINDOWS WIDE

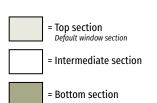
TRADITIONAL SHORT WINDOW DESIGNS											
DOOR WIDTH	NO. OF WINDOWS WIDE										
6'2" - 7'6"	3										
7'8" - 11'8"	4										
11'10" - 14'10"	6										
15'0" - 19'0"	8										
19'2" - 20'0"	10										

TRADITIONAL LONG WINDOW DESIGNS											
DOOR WIDTH	NO. OF WINDOWS WIDE										
7'8" - 11'8"	2										
11'10" - 14'10"	3										
15'0" - 19'0"	4										
19'2" - 20'0"	5										

MODELS MFL68U, MFL38U, MFL68, MFL38



								21"	21"	21"	21"	21"	21"	21"	21"	21"
21"	21"	21"	21"	21"	21" 18"	21" 18"	18"	21"	18"	18"	18"	18" 18"	18"	21"	21"	18"
21"	21"	18"	18"	18"	18"	18" 21"	21"	21"	18"	18"	18"	18" 21"	21"	21"	21"	18"
21"	21"	18"	18"	18"	21"	21"	21"	21"	18"	18"	21"	21"	21"	21"	21"	18"
21"	21"	18"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"	21"
21" 12' 0"	21" 12' 3"	21" 12' 6"	21" 12' 9"	21" 13' 0"	21" 13' 3"	21" 13' 6"	21" 13' 9"	21" 14' 0"	21" 14' 3"	21" 14' 6"	21" 14' 9"	21" 15' 0"	21" 15' 3"	21" 15' 6"	21" 15' 9"	21" 16' 0"



MODERN STEEL PANEL - BEST/BETTER 3-LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

PANELS/WINDOWS WIDE

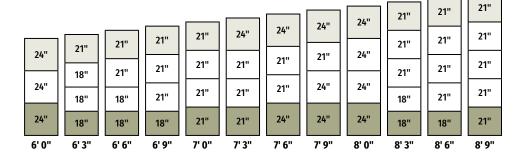
MODERN CONTEMPORARY SHORT WINDOW DESIGNS											
DOOR WIDTH	NO. OF PANELS WIDE										
6'2" - 7'6"	3										
7'8" - 11'8"	4										
11'10" - 14'10"	6										
15'0" - 19'0"	8										
19'2" - 20'0"	10										

MODERN CONTEMPORARY LONG AND SLIM* WINDOW DESIGNS											
DOOR WIDTH	NO. OF PANELS WIDE										
7'8" - 11'8"	2										
11'10" - 14'10"	3										
15'0" - 19'0"	4										
19'2" - 20'0"	5										

^{*} Contemporary Slim windows only apply to models MCC68U, MRC68U, MCC68 and MRC68.

MODELS MCC68U, MCC38U, MRC68U, MRC38U, MCC68, MCC38, MRC68

SECTION STACKING CHART



					2.00	21"	24"	24"	24"	24"	24"
24"	24"	24"	24"	24"	21"	21"	21"	21"	21"	21"	21"
21"	21"	21"	21"	24"	21"	21"	21"	21"	21"	21"	24"
21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	24"	24"
21"	21"	24"	24"	24"	21"	21"	21"	21"	24"	24"	24"
21"	24"	24"	24"	24"	18"	21"	21"	24"	24"	24"	24"
9' 0"	9'3"	9' 6"	9' 9"	10' 0"	10' 3"	10' 6"	10' 9"	11' 0"	11' 3"	11' 6"	11' 9"

											2.11	24"	24"	24"	24"	24"
				24"	24"	24"	24"	24"	24"	24"	24"	21"	21"	21"	21"	24"
24"	21"	24"	24"	21"	21"	21"	21"	24"	21"	21"	21"	21"	21"	21"	24"	24"
24"	21"	21"	21"	21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	24"	24"	24"
24"	21"	21"	21"	21"	21"	24"	24"	24"	21"	21"	21"	21"	24"	24"	24"	24"
24"	21"	21"	21"	21"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"	24"
24"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"	24"
24"	21"	21"	24"	24"	24"	24"	24"	24"	21"	24"	24"	24"	24"	24"	24"	24"
12' 0"	12' 3"	12' 6"	12' 9"	13' 0"	13' 3"	13' 6"	13' 9"	14' 0"	14' 3"	14' 6"	14' 9"	15' 0"	15' 3"	15' 6"	15' 9"	16' 0"

MODERN STEEL PANEL - BEST/BETTER 3-LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

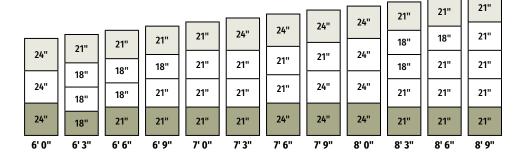
WINDOWS WIDE

DESIGNER SHORT WINDOW DESIGNS											
DOOR WIDTH	NO. OF WINDOWS WIDE										
6'2" - 7'6"	3										
7'8" – 11'8"	4										
11'10" - 14'10"	6										
15'0" - 19'0"	8										
19'2" - 20'0"	10										

DESIGNER Long Window Designs											
DOOR WIDTH	NO. OF WINDOWS WIDE										
7'8" - 11'8"	2										
11'10" - 14'10"	3										
15'0" - 19'0"	4										
19'2" - 20'0"	5										

MODELS MFC68U, MFR68U, MFC38U, MFC68, MFC38, MFR68

SECTION STACKING CHART



									24"	24"	24"
			24"	24"	21"	21"	24"	24"		2411	21"
24"	24"	24"	24		18"	21"	21"	21"	21"	21"	
21"	21"	21"	21"	24"	21"	21"	21"	21"	21"	21"	24"
21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	24"	24"
	21"	24"	24"	24"	2411	2411	21"	21"	24"	24"	24"
21"					21"	21"					
21"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"	10' 3"	10' 6"	10' 9"	11' 0"	11' 3"	11' 6"	11' 9"

												24"	24"	24"	24"	24"
				24"	24"	24"	24"	24"	24"	24"	24"	21"	21"	21"	21"	24"
24"	21"	24"	24"	21"	21"	21"	21"	24"	21"	21"	21"	21"	21"	21"	24"	24"
24"	21"	21"	21"	21"	21"	21"	24"	24"	21"	21"	21"	21"	21"	24"	24"	24"
24"	21"	21"	21"	21"	21"	24"	24"	24"	21"	21"	21"	21"	24"	24"	24"	24"
24"	21"	21"	21"	21"	24"	24"	24"	24"	21"	21"	21"	24"	24"	24"	24"	24"
24"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	24"	24"	24"	24"	24"	24"
24"	21"	21"	24"	24"	24"	24"	24"	24"	21"	24"	24"	24"	24"	24"	24"	24"
12' 0"	12' 3"	12' 6"	12' 9"	13' 0"	13' 3"	13' 6"	13' 9"	14' 0"	14' 3"	14' 6"	14' 9"	15' 0"	15' 3"	15' 6"	15' 9"	16' 0"

PREMIUM HANDCRAFTED = BEST 5-LAYER/4-LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

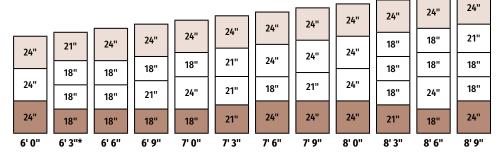
WINDOWS WIDE

DOOR WIDTH	NO. OF WINDOWS WIDE
6'2" - 7'10"	2
8'0" - 9'10"	2
10'0" - 11'10"	3
12'0" - 13'10"	3
14'0" – 15'10"	3
16'0" - 18'10"	4
19'0" – 19'10"	4
20'0"	4

Windows only apply to Series 1 and 2.

SERIES 1 AND 2

SECTION STACKING CHART

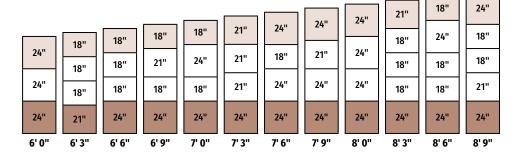


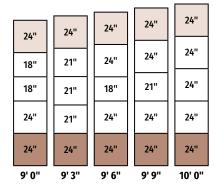
* 6'3" high doors not available with windows.

24"	24"	24"	24"	24"
	21"	24"	24"	24"
18"	21"	18"	21"	24"
18"	21"	24"	24"	24"
24"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"

SERIES 3

SECTION STACKING CHART





= Top section
Default window section

= Intermediate section

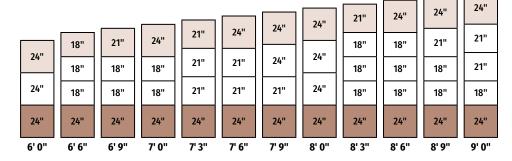
= Bottom section

PREMIUM HANDCRAFTED BEST LOUVER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

SERIES 4 (DESIGN 41) AND SERIES 5 (DESIGN 51)

SECTION STACKING CHART



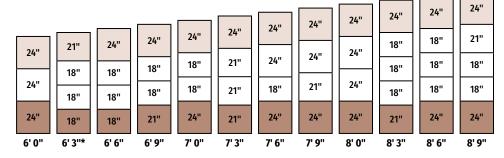
21" 24" 24" 21" 18" 21" 21" 24" 24"	0' 0"
21" 24" 24" 21"	24"
21" 24" 24"	24"
	24"
	24"
24" 24" 24"	24"

WINDOWS WIDE

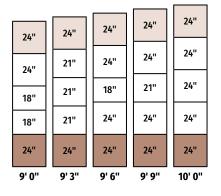
DOOR WIDTH	NO. OF WINDOWS WIDE
6'2" - 7'10"	2
8'0" - 9'10"	2
10'0" - 11'10"	3
12'0" - 13'10"	3
14'0" – 15'10"	3
16'0" - 18'10"	4
19'0" – 19'10"	4
20'0"	4

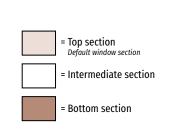
Windows only apply to Design 52.

SERIES 4 (DESIGN 42) AND SERIES 5 (DESIGN 52)



^{* 6&#}x27;3" high doors not available with windows.



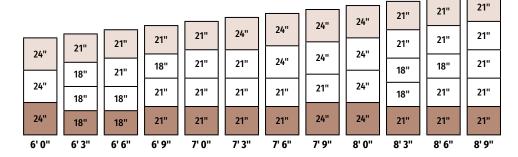


PREMIUM HANDCRAFTED - BEST LOUVER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

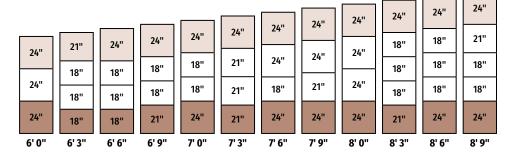
SERIES 4 (DESIGN 43) AND SERIES 5 (DESIGN 53)

SECTION STACKING CHART



21"	21"	21"	21"	24"
21"	21"	21"	24"	24"
24"	24"	24"	24"	24"
24"		2411	2411	2411
21"	21"	24"	24"	24"
21"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"

SERIES 4 (DESIGN 44) AND SERIES 5 (DESIGN 54)

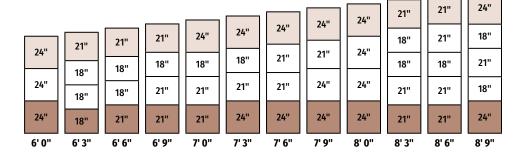


				24"
24"	24"	24"	24"	24"
	21"	24"	24"	24"
24"	21			2411
18"	21"	18"	21"	24"
18"	21"	24"	24"	24"
24"	24"	24"	24"	24"
9' 0"	9'3"	9' 6"	9' 9"	10' 0"

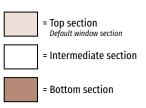
PREMIUM HANDCRAFTED = BEST LOUVER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

SERIES 4 (DESIGN 45) AND SERIES 5 (DESIGN 55)



				2411
24"	24"	24"	24"	24"
			24"	24"
21"	21"	24"	24"	
			21"	24"
18"	21"	18"	21	
2411	2411	24"	24"	24"
21"	21"	24	24	24
24"	24"	24"	24!!	24"
24"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"



PREMIUM HANDCRAFTED BETTER 4-LAYER

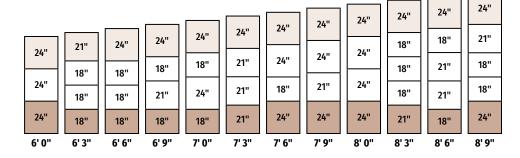
Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

PANELS/WINDOWS WIDE

DOOR WIDTH	NO. OF PANELS OR WINDOWS WIDE
6'2" - 7'10"	2
8'0" - 9'10"	2
10'0" - 11'10"	3
12'0" - 13'10"	3
14'0" – 15'10"	3
16'0" – 18'10"	4
19'0" - 20'0"	4

DESIGNS 11, 12, 13, 21, 22, 23

SECTION STACKING CHART



										24"	24"
				24"	24"	24"	24"	24"	24"	24	
24"	24"	24"	24"	24"		18"	18"	18"	18"	18"	21"
	21"	24"	24"	24"	18"	18"	21"	24"	24"	24"	24"
24"		2411	21"	24"	18"		18"	18"	21"	24"	24"
18"	21"	21"		\vdash	21"	24"	18"	18"			
18"	21"	21"	24"	24"	18"	18"	24"	24"	24"	24"	24"
24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
9' 0"	9'3"	9' 6"	9' 9"	10' 0"	10' 3"	10' 6"	10' 9"	11' 0"	11' 3"	11' 6"	11' 9"

												24"	24"	24"	24"	24"
				24"	24"	24"	24"	24"	24"	24"	18"	18"	18"	18"	21"	24"
24"	24"	24"	24"	18"	18"	18"	21"	24"	18"	18"	21"	24"	24"	24"	24"	24"
24"	18"	18"	18" 21"	24"	24"	24"	24"	24"	18"	18"	18"	18"	21"	24"	24"	24"
24"	18"	18"	18"	18"	21"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
24"	24"	24"	24"	24"	24"	24"	24"	24"	18"	18"	24"	24"	24"	24"	24"	24"
24"	18"	18"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"	24"
12' 0"	12' 3"	12' 6"	12' 9"	13' 0"	13' 3"	13' 6"	13' 9"	14' 0"	14' 3"	14' 6"	14' 9"	15' 0"	15' 3"	15' 6"	15' 9"	16' 0"

= Top section
Default window section

= Intermediate section

PREMIUM HANDCRAFTED BETTER 4-LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

DESIGNS 31, 32, 33, 34, 35, 36, 41, 42, 43 **SECTION STACKING CHART** 24" 21" 21" 24" 24" 24" 21" 18" 18" 18" 21" 18" 18" 18" 24" 24" 21" 21" 18" 24" 21" 21" 18" 18" 18" 18" 24" 24" 24" 24" 21" 18" 18" 18" 18" 18" 18" 18" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 21" 6' 9" 7' 0" 7' 3" 7' 6" 7' 9" 8' 3" 6' 0" 6' 3" 6' 6" 8' 0" 8' 6" 8' 9" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 21" 18" 18" 24" 24" 24" 24" 21" 21" 18" 18" 18" 24" 18" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 21" 18" 21" 24" 21" 18" 18" 18" 18" 18" 18" 18" 18" 18" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 9'3" 9' 6" 9' 9" 10' 0" 10'3" 10'6" 11' 0" 11'3" 11' 6" 11' 9" 9'0" 10'9" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 21" 24" 24" 24" 24" 24" 24" 24" 21" 18" 18" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 21" 21" 18" 18" 18" 18" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 24" 21" 21" 18" 18" 18" 18" 18" 18" 18" 18"

= Top section Default window section
= Intermediate section
= Bottom section

24"

15' 6"

15' 9"

24"

16' 0"

24"

15' 3"

24"

24"

24"

18"

24"

18"

24"

13' 0"

24"

13' 3"

24"

13' 6"

24"

13' 9"

24"

14' 0"

24"

14' 3"

24"

14' 6"

24"

14' 9"

24"

15' 0"

24"

24"

21"

18"

24"

18"

24"

12' 9"

24"

18"

24"

18"

24"

18"

24"

12' 6"

24"

18"

21"

18"

24"

18"

24"

12' 3"

24"

24"

24"

24"

24"

24"

12' 0"

